

USER MANUAL


**Motorized core holder XL**

**- Label unwinder -**

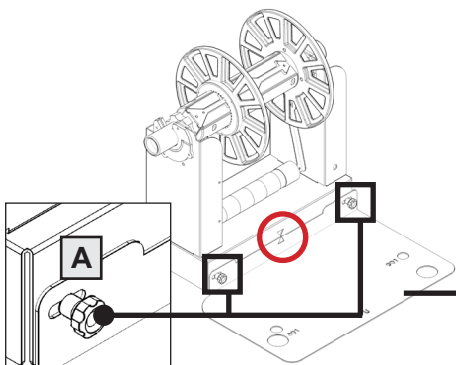


*Please keep the original packaging in case you need to return the unit.  
If we receive the system in non-original packaging, the warranty may be void.*

The XL unwinder is used to unwind the labels on roll having fixed 3" internal diameter. The maximum external roll diameter allowed is up to 250 mm (10") while the maximum label width is up to 240 mm (9.45").

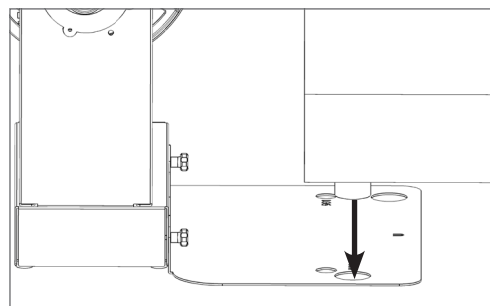
An external power supply 100/240VAC - 2.5A at 24V  allows an electronic circuit to provide, through the tension arm, the speed and sense of rotation auto adjustment.

## **INSTALLATION**



### **STEP 2**

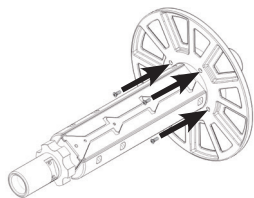
Attach the printer plate to the unwinder. Tighten the knobs (ON) when the both triangle are alignment (red circle)



### **STEP 3**

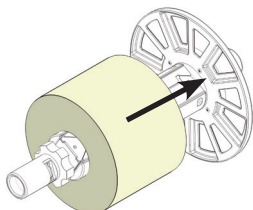
Place carefully the printer over the plate and make sure to match the printer's feet into the plate's holes.

## **HOW TO LOAD THE CORE HOLDER**



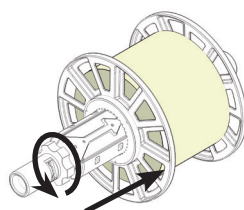
### **STEP 1**

Using a screwdriver, install the outer disc on the core holder.



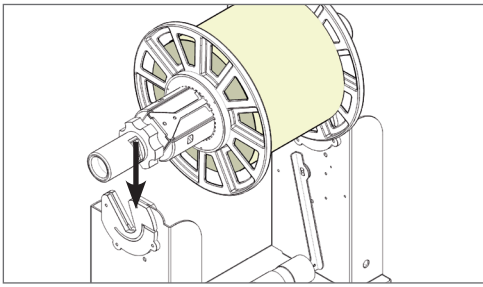
### **STEP 2**

Load the roll of media onto the core holder.



### **STEP 3**

Slide in the outer disk onto the core holder and keep it close to the media edge. Tighten the knob.



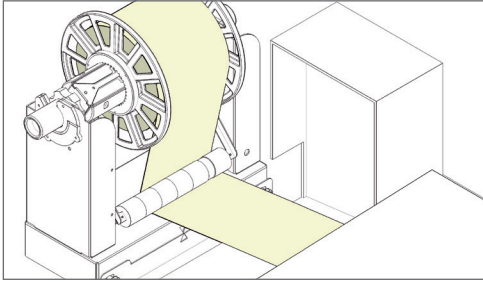
#### **STEP 4**

Set the core holder onto the core holder supports.

The color of handle must match with the color of holder.

#### **IMPORTANT:**

Screws must be face down.



#### **STEP 5**

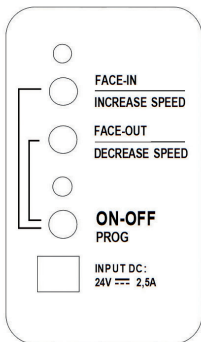
Pull the input media under the tension arm and then feed it into the printer (look at the printer's manual how to load media).

### **WORKING CONDITIONS**

- When the printer forwards the media for printing, the tension arm goes up, the device unwinds the media. Yellow or green led on depending on the selected rewinding mode (face-in or face-out).
- When the tension arm is in the middle position, the device is idle. Both yellow and green leds on.
- When the printer backwards the media, the tension arm goes down, the device rewinds it. Yellow or green led on depending on the selected unwinding mode (face-in or face-out).

When the unit is operating but the media is not loaded or it runs out, the tension arm reaches the lowest position and after few seconds the unit will stop by itself, both leds blink and it beeps

### **CONTROL PANEL**



#### **ON-OFF**

Push this button to turn On or Off the unit.

#### **INCREASE SPEED**

Push this button to increase the rotation speed.

#### **DECREASE SPEED**

Push this button to decrease the rotation speed.

#### **LABEL FACE-OUT**

Turn the unit off. Keep pushed "FACE OUT" button, push and release "ON-OFF" button while the green led turns on and off. The unit is now ready to operate.

#### **LABEL FACE-IN**

Turn the unit off. Keep pushed "FACE IN" button, push and release "ON-OFF" button while the yellow led turns on and off. The unit is now ready to operate.